



- NOTES:**
- 1.) PANEL GROUND TERMINAL MUST BE CONNECTED TO EARTH GROUND PER NEC.
  - 2.) FACTORY WIRING IS SHOWN \_\_\_\_\_  
FIELD WIRING IS SHOWN .....
  - 3.) RECOMMENDED TIGHTENING TORQUES FOR TERMINALS 240 VOLT POWER 30 POUND INCHES. 120 VOLT POWER, CONTROL & LOW VOLTAGE - 20 POUND INCHES.
  - 4.) REMOVE JUMPER FOR 2 CIRCUIT POWER SUPPLY.
  - 5.) THIS CONTROL PANEL IS DESIGNED TO CONTROL PUMPS HAVING MOTORS WITH OVERLOAD PROTECTION.

Motor Requirements: 2 HP  
15 F.L.A. each

THIS COMPLETE ELECTRICAL ASSEMBLY WILL BE CONSTRUCTED AND LABELLED TO CONFORM TO UNDERWRITERS LABORATORIES (U.L.508A) PROCEDURES

WIRE TYPE	SIZE	COLOR	WIRE TYPE	SIZE	COLOR
POWER	SEE ABOVE	BLACK	24 VDC	14 AWG	PURPLE
120V CONTROL	14 AWG	RED	12 VDC	14 AWG	BLUE
120V NEUTRAL	14 AWG	WHITE	INTERLOCK	14 AWG	YELLOW
24 VAC	14 AWG	ORANGE	SHIELDED	18 AWG	MULTI
LOW VAC	14 AWG	BROWN	GROUND	14 AWG	GREEN

**STEALTH**  
CONTROL PANELS

Panel Power Requirements: SCCR: 5 kA RMS Sym. 240 V. Max.  
240/120 V 1 Ph 60 Hz 18 A 2 HP

Drawn By: S.JANSENS  
Designed By: D.R.S.  
Checked By: J.J.Y.  
As Built By: J.S.Y.

**AS-BUILT**

Sheet: 1 OF 1  
Orig. Date: 4-23-02  
Rev. Date: 12-6-02  
As-Built Date: 12-10-03

**R-104-22**

Part Number: 113424  
Drawing Number: 02-B-7102